



Management Service

# CERTIFICATE

The Certification Body  
of TÜV SÜD Management Service GmbH  
certifies that

## ZOLLERN

**ZOLLERN GmbH & Co. KG**  
Hitzkofer Straße 1  
72517 Sigmaringendorf  
Germany

has established and applies  
an Energy Management System for

**Sale and production of: Foundry products and forgings  
(sand castings, investment castings, forgings) Steel profiles.**

**Design, manufacture, production, sales and service of  
gear boxes and winches of handling- and automation systems of  
hydrostatic / aerostatic bearing systems of electrical direct drives,  
specially torque motors, synchronous motors and linear motors of  
rotary table systems for machine tools as well as  
Mechanical machining of ferrous and non-ferrous material.**

**CNC-machining and assembly of prototyping and  
serial parts made from metal**

**including the sites and scope of application  
see enclosure.**

An audit was performed, Order No. **70022175.**

Proof has been furnished that the requirements according to

### ISO 14001:2015

are fulfilled. The certificate is valid from **2022-07-16** until **2025-07-15.**

Certificate Registration No.: **12 104 21326 TMS.**

Head of Certification Body  
Munich, 2022-08-16



CERTIFICAT



CERTIFICADO



СЕРТИФИКАТ



認證證書



CERTIFICATE



ZERTIFIKAT



Management Service

## Enclosure of Certificate Registration No.: 12 104 21326 TMS

| Sites   | Scope of application   |
|---|--|
| <b>ZOLLERN GmbH &amp; Co. KG</b><br>Hitzkofer Straße 1<br>72517 Sigmaringendorf<br>Germany  | Sale and production of:<br>Foundry products and forgings<br>(sand castings, investment castings, forgings)<br>Steel profiles.  |
| <b>Friedrich Blickle &amp; Co. GmbH</b><br>Flandernstr. 86<br>72474 Winterlingen<br>Germany | CNC-machining and assembly of<br>prototyping and serial parts made from metal<br>with automated in-process and final inspection,<br>precision grinding.  |
| <b>ZOLLERN GmbH + Co. KG</b><br>Heustraße 1<br>88518 Herbertingen<br>Germany                | Design, manufacture, production, sales and service<br>of gear boxes and winches<br>of handling- and automation systems<br>of hydrostatic / aerostatic bearing systems<br>of electrical direct drives, specially torque motors,<br>synchronous motors and linear motors<br>of rotary table systems for machine tools<br>as well as Mechanical machining of<br>ferrous and non-ferrous material. |

Head of Certification Body  
Munich, 2022-08-16

