



Management Service

# CERTIFICATE

The Certification Body  
of TÜV SÜD Management Service GmbH

certifies that

## ZOLLERN

**ZOLLERN GmbH & Co. KG**  
Gießereitechnik ZGT/Feinguß, ZST Stahlprofile  
Hitzkofer Straße 1  
72517 Sigmaringendorf  
Germany

including the sites and scope of application  
see enclosure

has established and applies  
an Environmental Management System.

An audit was performed, Order No. **70022175**.

Proof has been furnished that the requirements  
according to

### ISO 14001:2015

are fulfilled.

The certificate is valid from **2019-07-16** until **2022-07-15**.

Certificate Registration No.: **12 104 21326 TMS**.

Product Compliance Management  
Munich, 2019-05-21





Management Service

## Enclosure of Certificate Registration No.: 12 104 21326 TMS

Sites	Scope of application
<b>ZOLLERN GmbH &amp; Co. KG</b> <b>Gießereitechnik ZGT/Feinguß, ZST Stahlprofile</b> Hitzkofer Straße 1 72517 Sigmaringendorf Germany	Realization of Central Functions.
<b>ZOLLERN GmbH &amp; Co. KG</b> Hitzkofer Straße 1 72517 Sigmaringendorf Germany	Sale and production of: Foundry products and forgings (sand castings, investment castings, forgings) Steel profiles.
<b>ZOLLERN GmbH &amp; Co. KG</b> Heustraße 1 88518 Herbertingen Germany	Design, manufacture, production, sales and service of gear boxes and winches of handling- and automation systems of hydrostatic / aerostatic bearing systems of electrical direct drives, specially torque motors, synchronous motors and linear motors of rotary table systems for machine tools as well as Mechanical machining of ferrous and non-ferrous material
<b>ZOLLERN Aluminium-Feinguss Soest GmbH &amp; Co. KG</b> Overweg 15 59494 Soest Germany	Manufacturing and sale of aluminium investment casting products.
<b>ZOLLERN BHW Gleitlager GmbH &amp; Co. KG</b> Alte Leipziger Straße 117-118 38124 Braunschweig Germany	Development, construction, manufacturing and trading of plain bearings, plain bearing systems and sliding elements for the construction of engines and machines and hydraulics.
<b>ZOLLERN BHW Gleitlagertechnologie GmbH &amp; Co. KG</b> Rolandsweg 16-20 37520 Osterode am Harz Germany	Development, construction, manufacturing and trading of plain bearings, plain bearing systems and sliding elements for the construction of engines and machines and hydraulics.
<b>ZOLLERN Maschinenbauelemente GmbH &amp; Co. KG</b> Sandweg 60 88326 Aulendorf Germany	Manufacturing and sale of mechanical engineering components.
<b>Friedrich Blickle &amp; Co. GmbH</b> Flandernstr. 86 72474 Winterlingen Germany	CNC-machining and assembly of prototyping and serial parts made from metal with automated in-process and final inspection, precision grinding.



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Munich, 2019-05-21

