



Maximum precision in design

In a production area covering almost 20,000 square metres, ZOLLERN processes 200 different materials selected for specific applications into first class steel profiles. Six million meters steel profiles are produced here each year by qualified specialists using the latest technology. ZOLLERN custom manufactures its products according to specific customer requirements.

That is why 8,000 different steel profiles have been produced to date, and this number is increasing every day.

Features and benefits of ZOLLERN steel profiles

- 100% quality
- 60% material saving
- Supreme surface quality
- Unique mechanical properties
- 1200 MPa after cold drawing
- Perfect dimensional accuracy and reproducibility
- Conservative use of available resources throughout the entire production chain
- Contribution to reduction in costs

Individual design Cost-effective solutions

ZOLLERN steel profiles are produced in close collaboration with the customer. Thanks to the wide-ranging design options for steel profiles, there are virtually no limits to the construction possibilities. Steel profiles make cost-effective solutions possible, even with individual designs.

Steel profiles for energy and electrical engineering

- · Excellent mechanical properties
- Reliability in operation
- · Various possibilities in the design of the profiles
- Stainless steels for the use in aggressive media
- · Long lifetime even in demanding environments
- Cost-effective

Product examples

- Dovetail bars
- Keybars
- Press finger
- Rake profiles
- · Pole piece profiles

Steel profiles are used in many fields of energy technology, for example in

- the construction of generators and turbines
- electric motors
- · power plants and
- · wastewater treatment plants.



ZOLLERN steel profilesProduct range

Profile types

Hot-rolled, cold-rolled, cold-drawn, induction-hardened

Cross sections

Profile cross sections from 5 to 6,000 mm² (40 g/m to 48 kg/m)

Delivery options

Bars up to 12 m Rings up to 2 t

Dimensional tolerances

From 30 µm

Surface roughness

From Rz 5 µm

Materials

Structural steels, free-machining steels, case-hardened steels, quenched and tempered steels, rolling-bearing steels, tool steels, stainless steels

Processing

Heat treatment, induction hardening which can achieve a surface hardness of up to 64 HRC, ready-to-fit components including mechanical processing and surface finishing



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