

CERTIFICATE

Management system as per

EN 9100:2018

(technically equivalent to AS9100D and JIS Q 9100:2016 and in conformity with the requirements of ISO 9001:2015)

The Certification Body TÜV NORD CERT GmbH hereby confirms as a result of the audit, assessment and certification decision according to EN 9104-001:2013 and ISO/IEC 17021-1:2015, that the organization

Zollern GmbH & Co. KG
Business Unit Foundry Technology
Hitzkofer Straße 1
72517 Sigmaringendorf
Germany



Details of certification structure „Multiple sites“ according to the annex

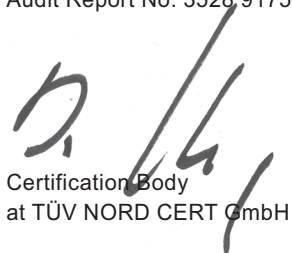
operates a management system in accordance with the requirements of EN 9100:2018 and will be assessed for conformity within the 3 year term of validity of the certificate.

applies a management system in line with the above standard for the following scope

**Manufacturing and Sales of Investment Castings according to the lost Wax Process.
Manufacturing and Sales of sand casted and forged components.
Manufacturing and testing of vacuum alloys.**

Certificate Registration No. 44 117 061917
Audit Report No. 3528.9175

Reissue date 2021-06-15
Issue date 2021-06-10
Expiry date 2024-06-09
Initial certification 2007



Certification Body
at TÜV NORD CERT GmbH

Essen, 2021-06-15

TÜV NORD CERT GmbH

Langemarckstrasse 20

45141 Essen

www.tuev-nord-cert.com

ANNEX

to Certificate Registration No. 44 117 061917

EN 9100:2018 (technically equivalent to AS9100D and JIS Q 9100:2016 and in conformity with the requirements of ISO 9001:2015)
certification Structure: Multiple sites

Zollern GmbH & Co. KG
Business Unit Foundry Technology
Hitzkofer Straße 1
72517 Sigmaringendorf
Germany



Certificate Reg. No.	Location
44 117 061917	Zollern GmbH & Co. KG Geschäftsfeld Gießereitechnik Hitzkofer Straße 1 72517 Sigmaringendorf Germany
44 117 061917-001	Zollern GmbH & Co. KG c/o Zollern Aluminium-Feinguss Soest GmbH & Co. KG Overweg 15 59494 Soest Germany
44 117 061917-002	Zollern GmbH & Co. KG c/o ZOLLERN & Comandita Investment Casting Rua Jorge Ferreirinha 1095 4470-314 Vermoim Maia Portugal
44 117 061917-003	Zollern GmbH & Co. KG c/o ZOLLERN Ravne d.o.o. Koroska cesta 14 2390 Ravne na Koroskem Slovenia

Scope

Central function

Manufacturing and Sales of Investment Castings according to the lost Wax Process.
Manufacturing and Sales of sand casted and forged components

Manufacturing and Sales of Investment Castings according to the lost Wax Process

Manufacturing and Sales of Investment Castings according to the lost Wax Process

Manufacturing and testing of vacuum alloys

End of the List



Certification Body
at TÜV NORD CERT GmbH

Essen, 2021-06-15

TÜV NORD CERT GmbH

Langemarckstrasse 20

45141 Essen

www.tuev-nord-cert.com